



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0335.005

DVS ZERT hereby certifies that the company

PL-PROFY spol. s r.o.
Orlov 344
065 43 Orlov
SLOVAKIA

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 27.07.2018 until 26.07.2021

Düsseldorf, 26.07.2018
Place and date of issue

Dipl.-Ing. Srom
Lead Assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	BW
	1.2	t = 6 - 24 mm	FW
135	1.2	t ≥ 1.4 mm D ≥ 35 mm	FW
	1.2	t = 1.4 - 70 mm	BW
	1.3	t = 3 - 17 mm	FW
	1.3	t = 3 - 24 mm	BW
	2.2	t = 2.1 - 16 mm	BW
	2.2	t = 3 - 12 mm	FW

Area of Application:

- new construction of assemblies, components and rail vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Dipl.-Ing. Martin Bakon (IWE)

Deputy with equal rights:

Dipl.-Ing. Stefan Ladecky (IWE)

Representative:

Jozef Bakon (IWP)

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Martin Bakon and Stefan Ladecky exist.

registration ON EN15085:

DVSZERT/15085/CL1/335/1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.